



## Welded Master Link Assembly X-006L

### Product information

Welded Master Link designed for 3-4 legs Wire Rope and Chain Slings.  
At least 25% greater WLL than traditional Grade 8 products. Fatigue rated to 20,000 cycles at 1.5 times the WLL.  
Proof Load tested at 2.5 times the WLL with certification for each batch manufactured

**Material:** Quenched and Tempered Alloy Steel

**Marking:** According to standard, CE-marked, Type, manufacturer ID, traceability.

**Temperature range:** -40° up to +200°C (without reduction in WLL).

**Finish:** Blue painted.

**Standard:** EN 1677-4

**Safety factor:** 4:1

**Grade:** 10

Part code	Code	Chain diameter mm	WLL ton	EWL mm	Proof Load kN	Used to single hook acc. to DIN 15401 No.	A mm	B mm	D, mm	a mm	b mm	mm	dmm mm	Weight kg	Delivery time
402100420450	BD-19 + 2 DD+13	6	4.2	245	103	5	135	75	19	110	60	13	1.6	10	
402100820450	BD-22 + 2 DD+16	7-8	8.2	270	201	6	160	90	22	110	60	16	2.5	2	
402101070450	BD-32 + 2 DD+22	10	10.7	360	262	10	200	110	32	160	90	22	6.9	2	
402101570450	BD-36 + 2 DD+28	13	15.7	440	385	16	260	140	36	180	100	28	11.8	2	
402102220450	BD-45 + 2 DD+32	16	22.2	500	544	25	300	180	45	200	110	32	19.7	2	

## Blueprint

